

MAPESIL AC Declaration of Performance N. CPR-IT1/0450

DECLARATION OF PERFORMANCE N. CPR-IT1/0450

1) Unique identification code of the product-type: MAPESIL AC

2) Intended uses: silicone sealant for non-structural internal and external use in façade elements and glazing application, also in cold climates, and in sanitary areas

3) Manufacturer: MAPEI S.p.A. - Via Cafiero, 22 - 20158 Milan - Italy - www.mapei.it

4) Systems of AVCP: System 3

5) Harmonized standards: EN 15651-1:2012, EN 15651-2:2012, EN 15651-3:2012

Notified bodies: The notified laboratory SKZ-TeConA GmbH, N.° 1213, carried out the assessment of the performance on the basis of testing on samples taken by the manufacturer

6) Performances declared:

EN 15651-1 F-EXT-INT-CC (CLASS 25LM)

Conditioning: Method A

Substrate: Glass and aluminum without primer

Essential characteristics	Performances
Reaction to fire	Class E
Release of dangerous substances	See SDS
Water tightness and air tightness:	
- Resistance to flow	≤ 2 mm
 Loss of volume 	≤ 10 %
 Tensile properties at maintained extension after immersion in water 	Pass
 Secant tensile modulus at -30°C 	≤ 0,9 MPa
 Tensile properties at maintained extension at -30°C 	Pass
Durability	Pass

EN 15651-2 G-CC (CLASS 25LM)

Conditioning: Method A

Substrate: Aluminum without primer

Essential characteristics	Performances
Reaction to fire	Class E
Release of dangerous substances	See SDS
Water tightness and air tightness:	
- Resistance to flow	≤ 2 mm
 Loss of volume 	≤ 10 %
 Adhesion and cohesion properties after exposure to artificial light 	Pass
- Elastic recovery	≥ 70 %
- Secant tensile modulus at -30°C	≤ 0,9 MPa
 Tensile properties at maintained extension at -30°C 	Pass
Durability	Pass



MAPESIL AC Declaration of Performance N. CPR-IT1/0450

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EN 15651-3 CLASS XS 1
Conditioning: Method A

Substrate: Glass and aluminum without primer

Essential characteristics	Performances
Reaction to fire	Class E
Release of dangerous substances	See SDS
Water tightness and air tightness:	
- Resistance to flow	≤ 2 mm
- Loss of volume	≤ 10 %
Tensile properties at maintained extension after immersion in water	Pass
Microbiological growth	1
Durability	Pass

The performance of the product identified above is in conformity with the set of declared performances.

This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by: Paolo Murelli - Corporate Quality Management

Milan, 09/02/2016

DoP in Pdf format are available in the Mapei website.

Revision 1 notes: Unchanged product, DoP layout updated

MAPESIL AC <u>CE MARKING</u> Annex to DoP N. CPR-IT1/0450



CE MARKING

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Via Cafiero, 22 – 20158 Milano (Italy) www.mapei.it

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CPR-IT1/0450

EN 15651-1: F-EXT-INT-CC

EN 15651-2: G-CC EN 15651-3: XS 1

MAPESIL AC

Silicone sealant for non–structural internal and external use in façade elements and glazing applications, also in cold climates, and in sanitary areas

	15651-1	15651-2	15651-3	
Conditioning		Method A		
Substrate	Aluminium - Glass	Aluminium	Aluminium - Glass	
Primer		none		
Reaction to fire		Class E		
Release of dangerous substances		See SDS		
Water tightness and air tightness				
- Resistance to flow:	≤ 2 mm	≤ 2 mm	≤ 2 mm	
- Loss of volume	≤ 10 %	≤ 10 %	≤ 10 %	
Tensile properties at maintained extension after immersion in water	Pass	=	Pass	
Tensile properties: secant modulus at -30°C	≤ 0,9 MPa	≤ 0,9 MPa	=	
Tensile properties at maintained extension at -30°C	Pass	Pass	=	
Adhesion/cohesion properties after exposure to artificial light	=	Pass	=	
– Elastic recovery	=	≥ 70 %	=	
Microbiological growth	=	=	1	
Durability		Pass		

CE reminder printed on the cartridge



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EN 15651-1 F-EXT-INT-CC

EN 15651-2 G-CC EN 15651-3 XS1

Note:

MAPEI supplies the current annex along with the DoP to make the consultancy of the CE marking easier for the international clients. The enclosed CE marking can be slightly different compared to the one printed on the relevant packaging or documentation because of:

- graphic adaptations due to lack of space on the packaging or printing methods used,
- different language (the same packaging can be shared by several countries),
- the product is already in stock when the updating of the CE marking is implemented,
- printing mistakes.



MAPESIL AC New colors Declaration of Performance N. CPR-IT1/0480

DECLARATION OF PERFORMANCE N. CPR-IT1/0480

 Unique identification code of the product-type: MAPESIL AC New colors (Colors N. 103, 115, 116, 119, 133, 134, 135, 136, 137, 138, 139, 149, 152, 174,299)

2) Intended uses: silicone sealant for non-structural internal and external use in façade elements and glazing application, also in cold climates, and in sanitary areas

3) Manufacturer: MAPEI S.p.A. - Via Cafiero, 22 - 20158 Milan - Italy - www.mapei.it

4) Systems of AVCP: System 3

5) Harmonized standards: EN 15651-1:2012, EN 15651-2:2012, EN 15651-3:2012

Notified bodies: The notified laboratory ift Rosenheim GmbH, N.º 0757, carried out the assessment of the performance on the basis of testing on samples taken by the manufacturer

6) Performances declared:

EN 15651-1 F-EXT-INT-CC (CLASS 25LM)

Conditioning: Method A

Substrate: Glass with primer CLEANPRIMER 1226

Essential characteristics	Performances
Reaction to fire	Class E
Release of dangerous substances	See SDS
Water tightness and air tightness:	
- Resistance to flow	≤ 3 mm
 Loss of volume 	≤ 10 %
 Tensile properties at maintained extension after immersion in water 	Pass
 Secant tensile modulus at -30°C 	≤ 0,9 MPa
 Tensile properties at maintained extension at -30°C 	Pass
Durability	Pass

EN 15651-2 G-CC (CLASS 20LM)

Conditioning: Method A

Substrate: Glass with primer CLEANPRIMER 1226

Essential characteristics	Performances
Reaction to fire	Class E
Release of dangerous substances	See SDS
Water tightness and air tightness:	
- Resistance to flow	≤ 3 mm
- Loss of volume	≤ 10 %
 Adhesion and cohesion properties after exposure to artificial light 	Pass
- Elastic recovery	≥ 60 %
Secant tensile modulus at -30°C	≤ 0,9 MPa
- Tensile properties at maintained extension at -30°C	Pass



MAPESIL AC New colors Declaration of Performance N. CPR-IT1/0480

Durability Pass

EN 15651-3 CLASS XS 1
Conditioning: Method A

Substrate: Glass with primer CLEANPRIMER 1226

Essential characteristics	Performances
Reaction to fire	Class E
Release of dangerous substances	See SDS
Water tightness and air tightness:	
- Resistance to flow	≤ 3 mm
 Loss of volume 	≤ 10 %
Tensile properties at maintained extension after immersion in water	Pass
Microbiological growth	0
Durability	Pass

7) REACH information: the information referred to Article 31 or, as appropriate, to Article 33 of the REACH Regulation (EC) no. 1907/2006 and following amendments are indicated in the safety data sheet that MAPEI makes available on the website along with this current Declaration of Performance

The performance of the product identified above is in conformity with the set of declared performances.

This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by: Lorenzo Martino – Corporate Quality Management

Milan, 17/07/2019

DoP in Pdf format are available in the Mapei website.

Revision 3 notes: New color 299 + point 7

MAPESIL AC New colors CE MARKING

Annex to DoP N. CPR-IT1/0480



CE marking





Via Cafiero, 22 - 20158 MILANO – ITALY www.mapei.it

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CPR-IT1/0480

EN 15651-1 *F-EXT-INT-CC* EN 15651-2 *G-CC* EN 15651-3 *XS 1*

MAPESIL AC (New colors)

Silicone sealant for non-structural internal and external use in façade elements and glazing applications, also in cold climates, and in sanitary areas

Conditioning: method A

Substrate: Glass with CLEANPRIMER 1226

	EN 15651-1	EN 15651-2	EN 15651-3
Reaction to fire	Class E		
Release of dangerous substances	See SDS		
Water tightness and air tightness:			
Resistance to flow	≤ 3 mm	≤ 3 mm	≤ 3 mm
 Loss of volume 	≤ 10 %	≤ 10 %	≤ 10 %
Tensile properties at maintained extension after immersion in water	Pass	==	Pass
 Secant tensile modulus at -30°C 	≤ 0,9 MPa	≤ 0,9 MPa	==
 Tensile properties at maintained extension -30°C 	Pass	Pass	==
 Adhesion and cohesion properties after exposure to heat, water and artificial light 	==	Pass	==
Elastic recovery	==	≥ 60%	==
Microbiological growth	==	==	0
Durability	Pass	Pass	Pass

CE reminder printed on the cartridge

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CPR-IT1/0480EN 15651-1 F-EXT-INT-CC

EN 15651-2 G-CC EN 15651-3 XS 1

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- printing mistakes.